

WRDA[®] 64

Water-reducing admixture ASTM C494 Type A and D

Product Description

WRDA[®] 64 is a polymer based aqueous solution of complex organic compounds. WRDA[®] 64 is a ready-to-use low viscosity liquid which is factory pre-mixed in exact proportions to minimize handling, eliminate mistakes and guesswork. WRDA[®] 64 does not contain calcium chloride and weighs approximately 10.1 lbs/gal (1.21 kg/L).

Product Advantages

- Consistent water reduction and set times
- Improves performance concrete containing supplementary cementitious materials
- Produces concrete that is more workable, easy to place and finish
- High compressive and flexural strengths

Uses

WRDA[®] 64 produces a concrete with lower water content (typically 8% to 10% reduction), greater plasticity and higher strength. It is used in ready-mix plants, block and concrete product plants, in lightweight and prestressed work wherever concrete is produced.

WRDA[®] 64 also performs especially well in concrete containing fly ash and other pozzolans.

Finishability

The cement paste, or mortar, in WRDA[®] 64 admixed concrete has improved trowelability. The influence of WRDA[®] 64 on the finishability of lean mixes has been particularly noticeable. Floating and troweling, by machine or hand, imparts a smooth, close tolerance surface.

Addition Rates

The addition rate of WRDA[®] 64 is 3 to 6 fl oz/100 lbs (195 to 390 mL/100 kg) of cement. Pretesting is required to determine the appropriate addition rate for Type A and Type D performance. Optimum addition depends on the other concrete mixture components, job conditions, and desired performance characteristics.

Compatibility with Other Admixtures and Batch Sequencing

WRDA® 64 is compatible with most GCP admixtures as long as they are added separately to the concrete mix, usually through the water holding tank discharge line. In general, it is recommended that WRDA® 64 be added to the concrete mix near the end of the batch sequence for optimum performance. Different sequencing may be used if local testing shows better performance. Please see GCP Technical Bulletin TB-0110, *Admixture Dispenser Discharge Line Location and Sequencing for Concrete Batching Operations* for further recommendations.

Pretesting of the concrete mix should be performed before use, as conditions and materials change in order to assure compatibility, and to optimize dosage rates, addition times in the batch sequencing and concrete performance. For concrete that requires air entrainment, the use of an ASTM C260 air-entraining agent (such as DARAVAIR® or DAREX® product lines) is recommended to provide suitable air void parameters for freeze-thaw resistance. Please consult your GCP Applied Technologies representative for guidance.

Packaging & Handling

WRDA® 64 is available in bulk, delivered by metered tank trucks, totes and drums.

WRDA® 64 will freeze at about 28 °F (-2 °C), but will return to full strength after thawing and thorough agitation.

Dispensing Equipment

A complete line of accurate, automatic dispensing equipment is available. WRDA® 64 may be introduced to the mix on the sand or in the water.

Specifications

Concrete shall be designed in accordance with *Standard Recommended Practice for Selecting Proportions for Concrete*, ACI 211.

The water-reducing (or water-reducing and retarding) admixture shall be WRDA® 64, as manufactured by GCP Applied Technologies, or equal. The admixture shall not contain calcium chloride. It shall be used in strict accordance with the manufacturers' recommendations. The admixture shall comply with ASTM Designation C494, Type A water-reducing (or Type D water-reducing and retarding) admixtures. Certification of compliance shall be made available on request.

The admixture shall be considered part of the total water. The admixture shall be delivered as a ready-to-use liquid product and shall require no mixing at the batching plant or job site.

gcpat.com | North America Customer Service: 1 877-4AD-MIX1 (1 877-423-6491)

We hope the information here will be helpful. It is based on data and knowledge considered to be true and accurate, and is offered for consideration, investigation and verification by the user, but we do not warrant the results to be obtained. Please read all statements, recommendations, and suggestions in conjunction with our conditions of sale, which apply to all goods supplied by us. No statement, recommendation, or suggestion is intended for any use that would infringe any patent, copyright, or other third party right.

WRDA, DARAVAIR and DAREX are trademarks, which may be registered in the United States and/or other countries, of GCP Applied Technologies Inc. This trademark list has been compiled using available published information as of the publication date and may not accurately reflect current trademark ownership or status.

© Copyright 2018 GCP Applied Technologies Inc. All rights reserved.

GCP Applied Technologies Inc., 62 Whittemore Avenue, Cambridge, MA 02140 USA.

In Canada, 294 Clements Road, West, Ajax, Ontario, Canada L1S 3C6.

This document is only current as of the last updated date stated below and is valid only for use in the United States. It is important that you always refer to the currently available information at the URL below to provide the most current product information at the time of use. Additional literature such as Contractor Manuals, Technical Bulletins, Detail Drawings and detailing recommendations and other relevant documents are also available on www.gcpat.com. Information found on other websites must not be relied upon, as they may not be up-to-date or applicable to the conditions in your location and we do not accept any responsibility for their content. If there are any conflicts or if you need more information, please contact GCP Customer Service.

Last Updated: 2018-08-24

gcpat.com/solutions/products/wrda-64